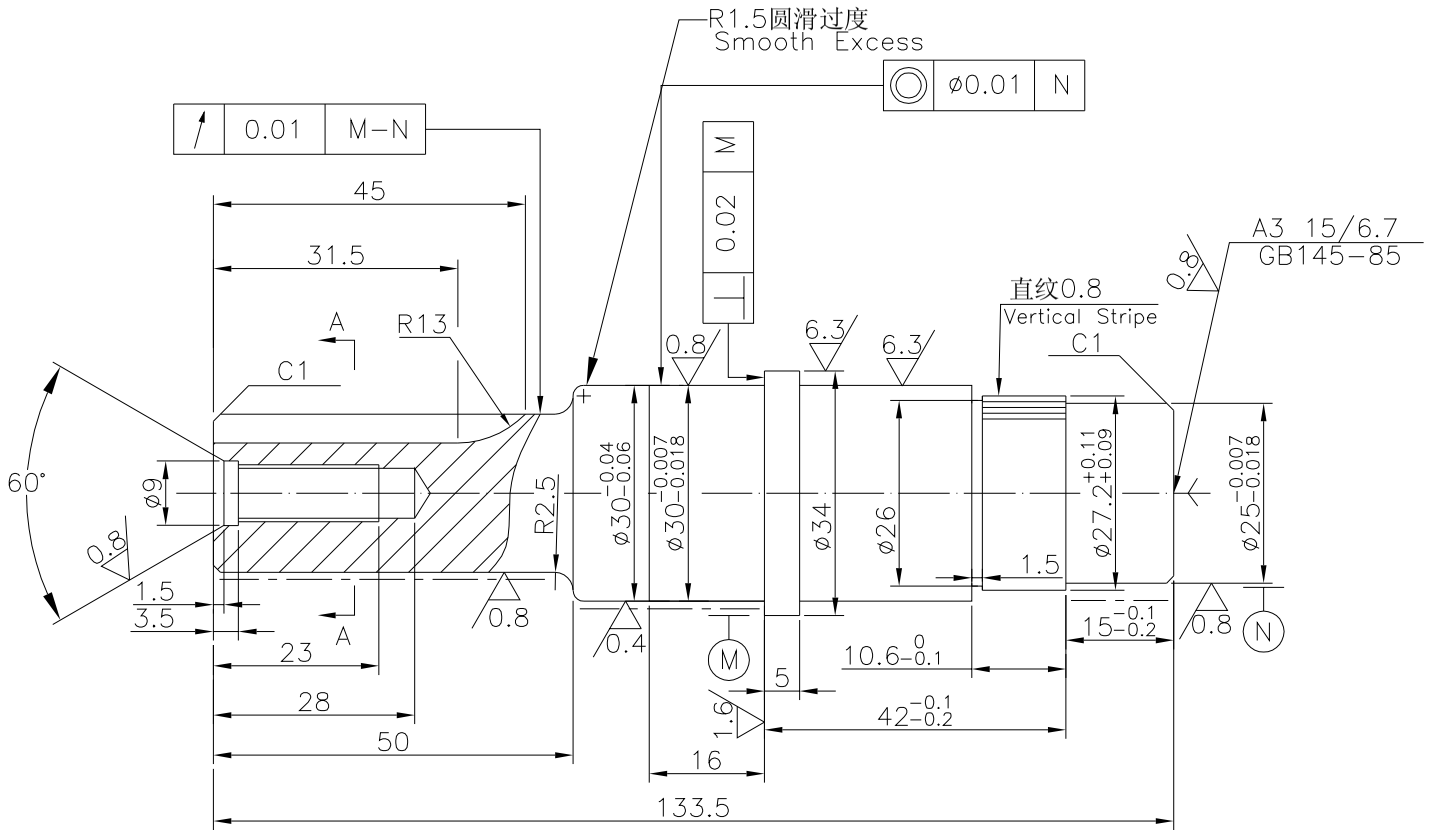
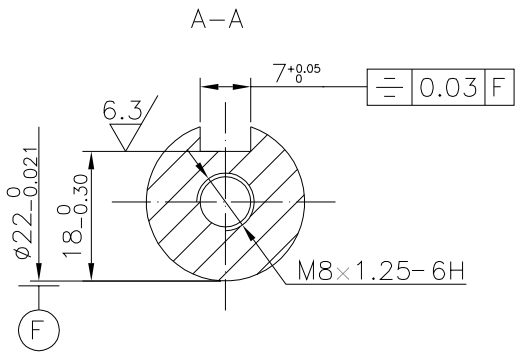
B

其余 Undefined 3.2





技术要求

1.整体调质硬度20HRC～25HRC,粗点化线处高频淬火40HRC～45HRC.淬硬层深0.5～2;
2.未注公差按GB/T1804-m级，未注形位公差GB/T1184-K级;
3.未注圆角R3～R5;
4.不允许有毛刺，氧化皮及裂纹。

Technical Requirements

1.hardening and tempering 20HRC~25HRC,Induction harden(high frequency) +temper;flat keyway:depth 0.5~2,Hardness 40HRC~45HRC;
2.Unspecified dimension tolerance shall be conformed to GB/T1804-m Unspecified geometry tolerance shall be confimed to GB/T1184-K
3.Unspecified chamfers:R3~R5;
4.No burr,oxide skin and cracks;

标记 Mark	处数 Places	分区 Area	更改文件号 Amended Document No.	签名 Signature	年月日 Date
	签名 Signature	年月日 Date		签名 Signature	年月日 Date
设计 Designed by			标准 Standard		
校对 Checked by			审核 Audited by		
工艺 Technics			批准 Approved by		

40Cr GB/T3077-1999

图样标记 Drawing Marking	质量 Mass	比例 Scale
S A B 1		1:1

共 1 张 Sheet 1　　第 1 张 Sheet 1

191960004-T082

LC173F-B

减速箱输出轴
Shaft,Output

隆鑫工业有限公司通机本部
LONCIN INDUSTRIAL CO., LTD.
General Purpose Engine Division

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